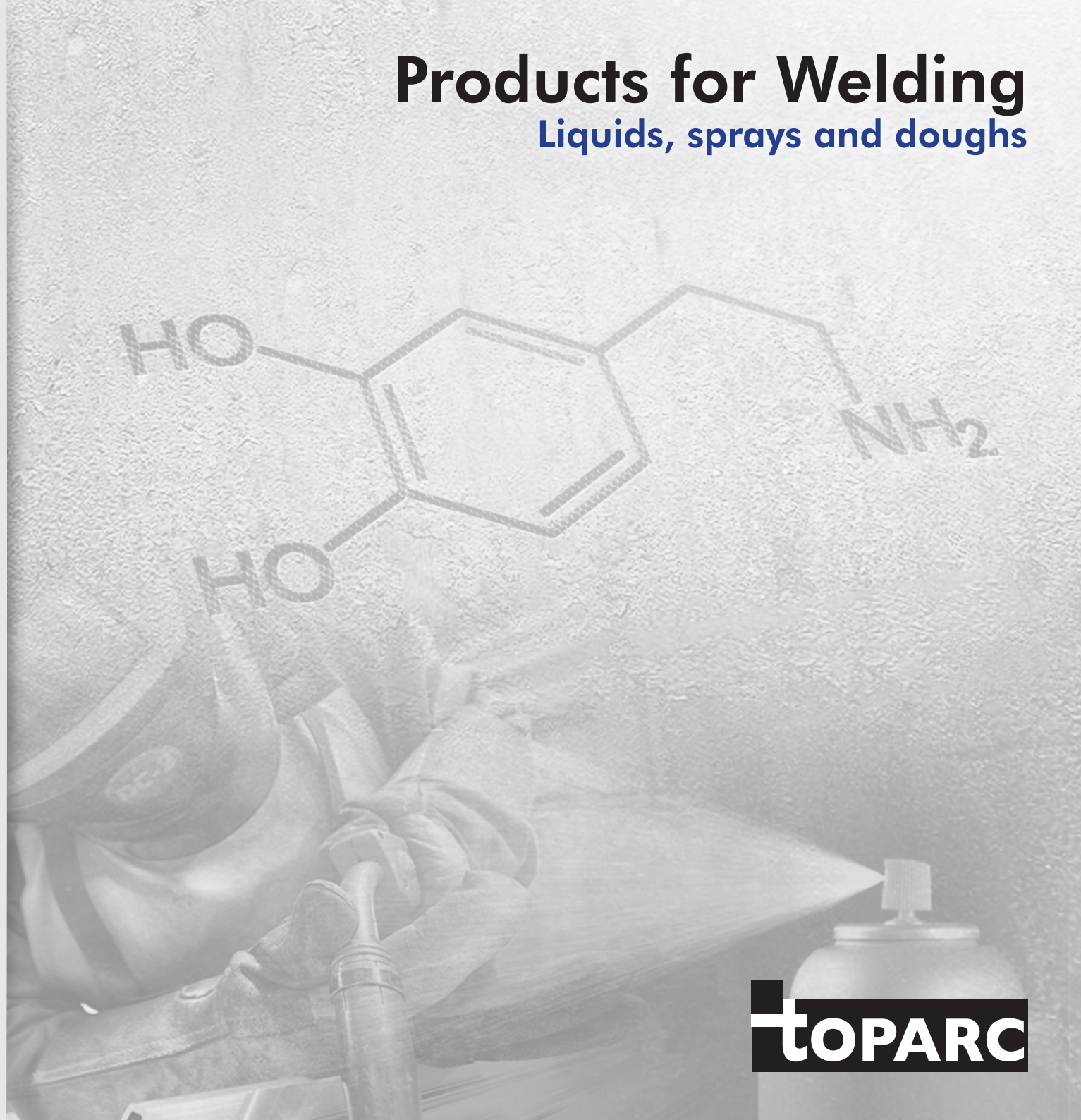


Products for Welding

Liquids, sprays and doughs

- Coolant
- Contact grease
- Anti-spatter liquid
- Anti-adhesive spray
- Europax anti-corrosion
- Anti-adhesive dough
- Ceramic spray



TOPARC

Chemical features

Colour	Colourless
pH (product at 20°C)	8.0 ± 0.3
Conductivity (product at 25°C)	19 ± 6 mS/cm
Density at 15°C	1.034 ± 0.001 g/cm ³
Chemical demand in Oxygen (DCO)	660 ± 10 mg/g
Adsorbable organic halides	0 g/l
Life cycle in the products	~2 years
Capacity	10 L



For water cooled products

SPECIAL WELDING LIQUID COOLANT

Ref : 052246



- + **Its low conductivity** limits electrolysis risks of the cooling circuit and prevents sediments from causing cooling circuit obstructions.
- + **Anticorrosion** when in contact with heavy metals.
- + **Frost resistant up to -20°C**, operating in the most difficult conditions.
- + **The ready-to-use formula** based on Glycol can be used without dilution.

DESCRIPTION

The special welding liquid coolant CS 330 is essential to optimise and preserve the performance of your spot welding machine's cooling circuit.

Its unique anticorrosive and low-conductivity formula reduces electrolysis effects. The liquid CS 330 prevents the accumulation of deposits and cooling circuit obstruction compared to a standard liquid.

Chemical features

Composition	Mineral-based grease
Colour	Copper
Appearance	Dough
Dropping point	> 300 °C
Flash point	> 200 °C
Density at 15°C	0.93
Worked penetration	340 (10-1 mm)
Application temperature	-30 to 1000 °C
Auto-flammability	400 °C
Wet strength	Insoluble
Welding load	2500 N
Capacity	100 g

IMPROVE THE CONDUCTIVITY

CONTACT GREASE TUBE

▶ Ref : 050440



- + Absence of heavy metals
- + Efficient even after the liquid phase.
- + Facilitates electrical and thermal transfers.
- + Excellent anti-jamming properties.
- + Eliminates static electricity.
- + Very high anti-corrosion power.

DESCRIPTION

Professional copper conductivity grease, strongly recommended for spot welding machine arms requiring a clear and lasting electric contact. Avoids oxidization, dampness and allows an easy disassembly after several uses.

This product can be used on copper, brass, cast iron, steel, and all alloys including stainless steel.

Chemical features

Composition	Ethoxylated alcohol
Colour	Green
Appearance	Liquid
pH value	7.2
Initial boiling point	100 °C
Density at 20°C	0.98 g/ml
Viscosity at 20°C	9.5 sec.
Water solubility	Miscible
Shelf life	> 6 months
Capacity	10 L

Instructions

1	 500 ml max.	Fill up the spray's reservoir.
2		Spray lightly on the surface to protect from spatters.
3		After welding, remove the product with a moistened cloth.

ANTI-SPATTER LIQUID

Ref : 054134



- +** Silicon, non-flammable and biodegradable.
- +** With an integrated cleaning function (cleaning agent)
- +** Covering up weld with no porosity.
- +** Reducing costs and time-saving by eliminating touch-ups.
- +** Increasing quality due to clean projection free metal surfaces.
- +** Spray Protec® optional (ref 054127) :
 - Special internal protective coating to resist corrosion.
 - Adjustable metallic nozzle.
 - Guarantee with no silicone.
 - Capacity : 500 ml



DESCRIPTION

Tested and certified for welding, this anti-spatter liquid avoids adhesion of welding spatters on work pieces, equipments and tools. Protects any type of metallic surface and dissolves grease and oil residues. An after-welding clean-up with a dry rag is enough to remove the product. Spray on the work pieces or equipment before welding or cutting. The use of the spray guarantees a thin, optimal distribution and maximum efficiency.

Chemical features

Composition	Petroleum products	
Colour	White	
Appearance	Aerosol	
Steam pressure	20°C	4.5 bar
	50°C	7.0 bar
Density at 20°C	0.59 g/ml	
Went strength	Insoluble	
Capacity	400 ml	

NON-ADHEVISE SPRAY

Ref : 041806



- +** Silicon free, non-flammable, non-corrosive.
- +** Leaves no streak, rinses off easily with water.
- +** Provides complete protection when welding.
- +** Allows a good quality weld.
- +** No need to clean work pieces with a trowel, a brush or a chisel.



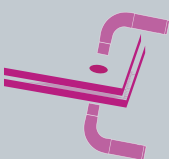
DESCRIPTION

The non-adhesive Binzel® spray cleans and maintains welding gas nozzles. It also protects the work piece against welding spatter without damaging the weld bead. Without silicone it is compatible for post-welding operations and can be used on surfaces which need to be painted, stuck or varnished.

Chemical features

Composition	Petroleum products
Colour	Black
Appearance	Dough
Melting fusion	< -15 °C
Boiling point	> 160 °C
Flash point	56 °C
Combustion point	> 240 °C
Vapor pressure	40 hPa
Density	0.86 g/cm ³
Wet strength	Insoluble
Capacity	500 ml

Instructions

1		Before welding, clean rust streaks if needed.
2		Place the dough with a paintbrush <u>between</u> the metal sheets
3		The metal sheets are ready to be assembled.

EUROPAX® ANTI-CORROSION

► Ref : 052758



- +** Antirust and conductor product
- +** Good adhesion on all metals.
- +** Fast dry with oxydative effect and no hairline cracking.
- +** Resistance to abrasion.
- +** Always ready to use.
- +** High covering power : 500 ml is enough for 8 m² for a layer thickness of 30 µm (0.03 mm).



DESCRIPTION

Natural welding protection dough against corrosion.
For use between spot welding metal sheets, clean and greaseless with no rust marks.

Chemical features

Composition	Vaseline and mixture of hydrocarbons
Colour	Dark yellow
Apperance	Dough
Point de solidification	55 - 60 °C
Combustion point	> 190 °C
Steam pressure at 20°C	< 0.01 hPa
Cinématique (100°C)	10-20 mm ² /s
Tenue à l'eau	Insoluble
Capacity	300 g

Instructions

1		After welding, immerse the end of the torch in the pot.
2		To avoid the obstruction of the gas hole, rest the torch, gas nozzle downwards.

ANTI-ADHESIVE DOUGH DUSOFIX®

► Ref : 054110



- ⊕ Silicon free and non toxic.
- ⊕ Non-flammable.
- ⊕ Increases contact tubes and gas nozzles longevity
- ⊕ Increases the arc stability for a better gas flow.
- ⊕ 100% of active product, without solvent and water.

DESCRIPTION

The anti-adhesive BINZEL dough protects sensitive parts of the torch (contact tube, gas nozzle) against welding spatters.

After welding, immerse the end of the MIG torch in the dough to reduce spatters adhesion.

Chemical features

Composition	Petroleum products
Colour	White
Apperance	Aerosol
Density at 20°C	0.22 g/ml
Shelf life	> 6 mois
Capacity	400 ml







Instructions

1	 30 sec.	Shake the spray for 30 sec.
2	 10-15 cm	Spray continuously on the end of the torch.
3	 5 sec	Wait 5 sec. until it dries before welding
4	 1-3 sec.	After using the spray, clear the nozzle with a brief upside down spray.

CERAMIC PROTECTIVE SPRAY

► Ref : 054141



-  **Fast drying : 5 sec.**
-  **Increases tube contacts and gas nozzle longevity.**
-  **Silicon free.**
-  **Removes smoke emissions** made by the spatters.
-  **Avoids clogging** through carbon accumulation.
-  **Suitable for automatic and semi-automatic welding.**

DESCRIPTION

The ceramic varnish leaves a white film which resists high temperatures (1600°C) when it is dried. This film provides optimal protection and endurance against welding splatters for sensitive torch elements (contact tubes, gas nozzles).